

# **D05 Directional Control Valves**

- WFDG4S\*4-01, 60 Design
- Wet Armature Solenoid Operated
- Max Pressure up to 248 Bar (3600 psi)
- Same Day Shipments



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## **Basic Characteristics**

Max. Pressure: Up to 248 bar (3600 psi) dependent on fluid

Max. Flow Rates: Up to 95 l/min. (25 USgpm) dependent on spool

Mounting Pattern: ISO 4401-05/ CETOP 5/NFPA-D05

WFDG4S\* models are direct solenoid operated, 4-way directional control valves. Their primary function in a hydraulic circuit is to direct fluid flow to a work cylinder or to control the direction of rotation of a hydraulic motor. Port connections are made by mounting the valve on a manifold or subplate containing the interface.

Valves are available with AC or DC wet armature solenoid(s). Electrical connections to the valve are made in an electrical wiring housing or by various plug - in devices. A ground terminal is provided.

# Functional Symbols

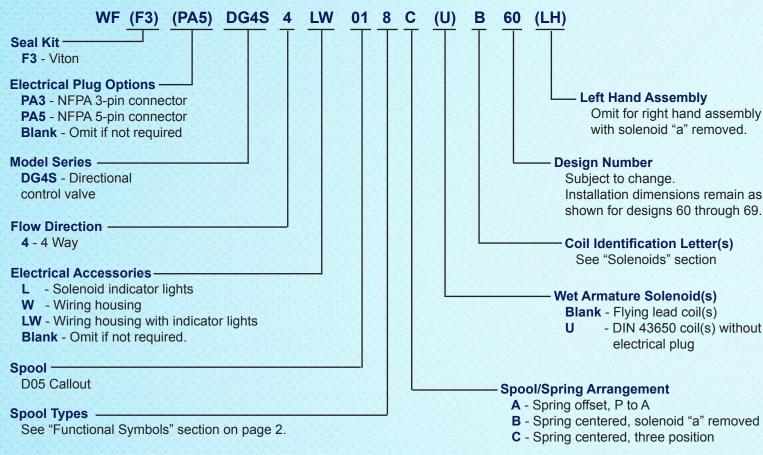
Standard Spool Types	Graphic Symbol Center Condition	"A" Models ▲ Spring Offset	"B" Models ▲ Spring Centered	"C" Models Spring Centered
0		A B P T	b A B P T	b AB a
1			b A B P T	A B a
11			b AB PT	P T
2	FH	b AB PT	D AB III W	A B a a P T
3	Z.		b A B P T	b AB a P T
31			D A B P T	b AB a
6		b AB PT	b A B W	b AB a
7		b AB	b AB PT	b AB a
8			A B b	b AB a
33	<b>**</b>		b NO(AB) P T	b AB a

<sup>▲</sup> Standard (right hand) build shown. "A" Solenoid omitted.

Note: When solenoid "a" is energized, flow will be "P" to "A". If the solenoid "b" is

energized, flow will be "P" to "B". It is accordance with ANSI-B93.9 standard. Solenoid "a" and "b" are identified on the diagram plate on the side of the valve.

## Model Code Breakdown



#### **For Mounting Subplates**

See "Installation dimensions and "Order Procedure" sections.

## Maximum Pressure

Ports P, A & B: 248 bar (3600 psi) Port T: 100 bar (1450 psi)

# Solenoid Energizing

Spring centered and spring offset valves will be spring positioned unless the solenoid is energized continuously. **Note:** Any sliding spool valve, if held shifted under pressure for long periods, may stick and not spring return, due to silting. Therefore, it is recommended that the valve can be cycled periodically to prevent this from occurring.

## Solenoid

Solenoid Identification Letter	Solenoid Voltage Rating	Inrush Amps (rms)	Holding Amps (rms)	Holding Watts
В	120 VAC 60 Hz	3.80	0.69	35
В	110 VAC 50 Hz	4.10	0.85	33
D	240 VAC 60 Hz	2.10	0.34	36
D	220 VAC 50 Hz	2.30	0.45	34
G	12 VDC		3.67	44
Н	24 VDC		1.83	44

## Response Time

The following response times were measured from the point of energization / de-energization to the point of first indication of inlet pressure change. Response up to full system pressure is dependent on the system's compressed volume and can vary with each application.

Model	Valve Type AC Solenoid		DC Solenoid		
Model	valve Type	Shift	Return	Shift	Return
B/C	Spring Centered	20 ms	40 ms	50 ms	80 ms
Α	Spring Offset	18 ms	25 ms	50 ms	60 ms

## Drain

**Note:** Surges of oil in a common line serving these and other valves can be of sufficient magnitude to cause inadvertent shifting of these valves. This is particularly critical in the no spring detented type valves. Separate tank lines, or a vented manifold with a continuous downward path to tank, are required.

# **Pressure Drops**

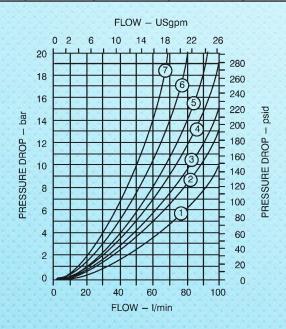
The pressure drop curves give approximate pressure drop (▲P) when passing 21 cSt (100 SUS) fluid (having .865 specific gravity) through the indicated flow path.

Pressure Drop Curve Reference Chart					
Spool Curve Numbers Type P-A-B-T-P-BA-T-P-T					
Type	P-/	A-B-I	-P-B	A-1-P	-1
0C	2	1	3	1	2
1C	1	2	3	1	
2C	2	2	3	2	
6C	4	1	4	1	
7C	1	2	1	2	
8C	3	4	3	4	6

Pressure Drop Curve Reference Chart						
Spool		Curve Numbers				
Type	P-A	B-1	P-B	A-I		
0A	1	2	2	2		
0A (LH)	2	2	2	2		
2A	2	2	5	4		
2A (LH)	4	4	3	2		
6A	2	1	6	3		
6A (LH)	4	2	3	2		
7A	1	2	2	4		
7A (LH)	2	3	2	2		

For any other viscosity, the pressure drop ( $\triangle P$ ) will change as follows:

Viscosity cSt (SUS)	14 (75)	32 (150)	43 (200)	54 (250)	65 (300)	76 (350)	86 (400)
% of ▲P (Approx)	93	111	119	126	132	137	141



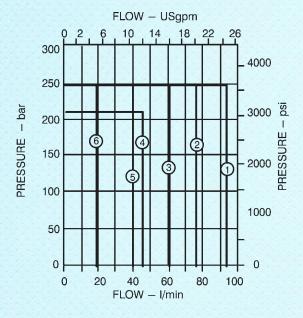
## Maximum Flow Data

Maximum recommended flow data is for AC or DC solenoids at 90% nominal voltage in a 4-way circuit with cylinder ports either looped or blocked and containing 2.5 liter (.66 US gpm) compressed volume. Reduced performance may result when certain spools are used in 3-way circuits.

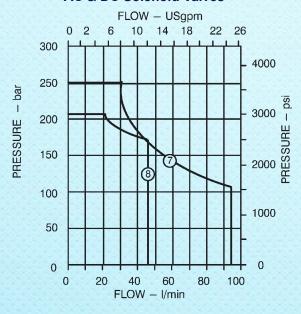
### **Maximum Flow Chart Reference**

Model	Spool Type	Curve AC	Number DC
	0	1	1
	2	2	2
A	6	3	3
	7	2	2
	0	1	1
	1	6	6
	11	6	6
	2	1	1
B/C	3	2	2
B/C	31	2	2
	6	2	2
	7	1	1
	8	4	8
	33	1	1

### **AC & DC Solenoid Valves**



#### AC & DC Solenoid Valves



## Seals / Fluids

Special seals are required for use with phosphate ester type fluids or their blends. Standard seals are suitable for use with water glycol, wate-in-oil emulsion fluids, HWBF (95% maximum water content) and petroleum oil.

# **Application Recommendations**

Filtration ISO 4406 Code 18/15

Operating Temp 20° to 50°C (70° to 120°F)

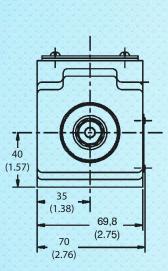
Fluid Viscosity 16 - 51 cSt (75-250 SUS)

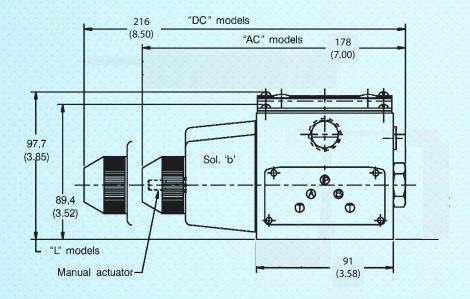
# Installation Dimensions in mm (inches)

### WF Applicable Models:

DG4S4-01\*A-\*-60 Spring Offset DG4S4-01\*B-\*-60 Spring Centered Right hand model shown.●



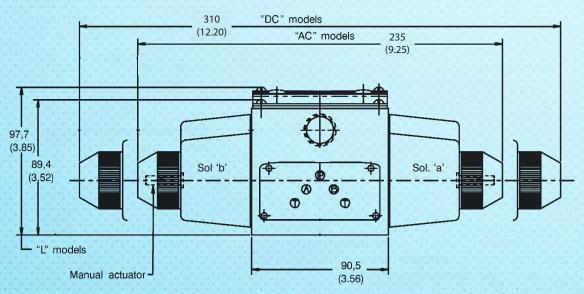




• "8B" right hand build model has solenoid 'b' on opposite end ("B" port end).

### **WF Applicable Models:**

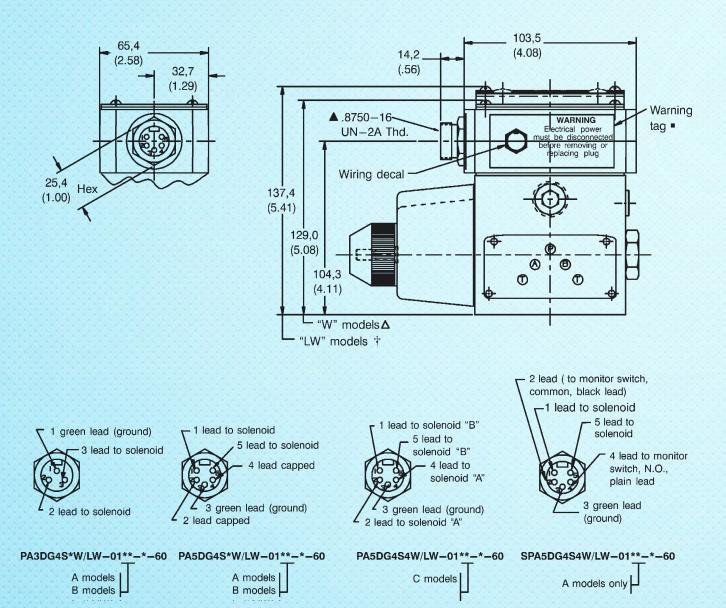
DG4S4-01\*C-\*-60 Spring Centered •



• "8C" models have solenoid designations reversed.

### WF Applicable Models:

PA3DG4S\*W/LW-01\*A-\*-60 PA3DG4S\*W/LW-01\*B-\*-60 PA5DG4S4W/LW-01\*C-\*-60



▲ Electrical connection is overall solenoid on single solenoid models, and over "b" solenoid on dual solenoid models. See diagram plate for "b" solenoid location. Electrical rating 600 volts, 3 pole, 10 amps and 5 pole, 8 amps. The female plug to be furnished by customer.

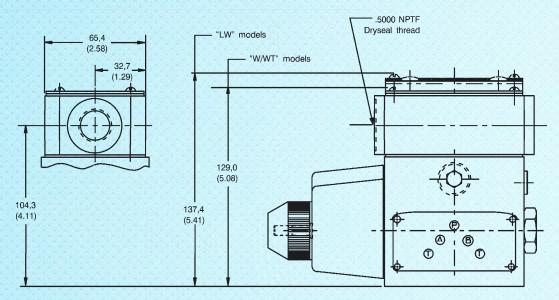
WARNING: Electrical power must be disconnected before removing or replacing this receptacle.

† Receptacle will be prewired directly to the terminals on the solenoid indicator light package.

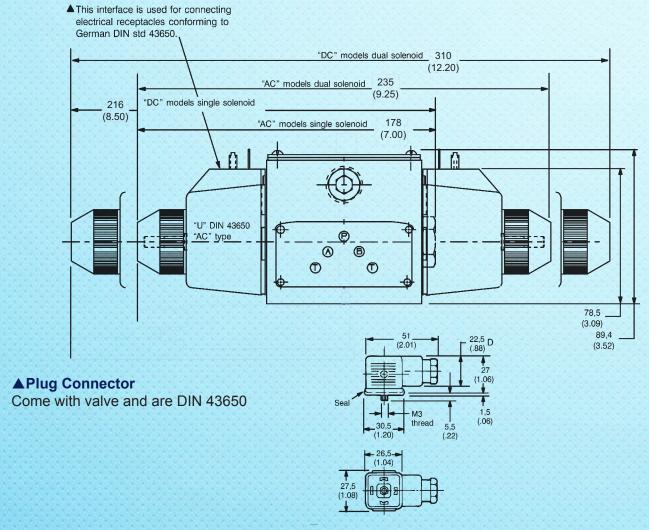
△ Receptacle will be prewired to the solenoid eyelets. The connection will be made via No. 6 screws and nuts insulated with black electrical tape.

## W & LW Models

The housing can be rotated 180° if the connection is required on the opposite end. This connection will readily accept common electrical quick disconnect assemblies on the market. The wiring housing is available with all options.



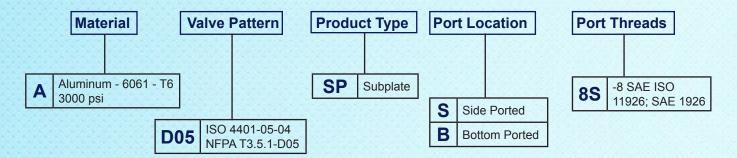
## **U Models**



# Mounting Subplates

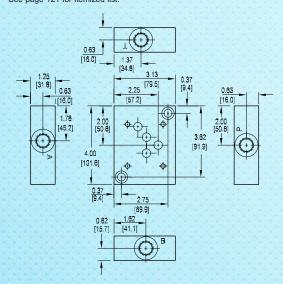
If you are interested in ordering our FluiDyne Valves, please contact our customer service representatives with the model code. Don't have a model code or need help building it? Don't hesitate to contact us - we will help you build the correct code. Our valves come with a bolt kit. The subplates must be ordered separately. **Call, Email or LiveChat us Today!** 

### **Ordering Info:**



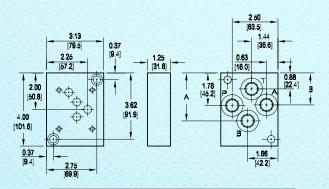
### Side Ported Subplate

Valve mtg: UNC 0.25-20 x 0.75 DP or Metric M6-1.0mm ISO 6H x [19.1] DP Subplate hardware kit is supplied. See page 121 for itemized list.



### **Back Ported Subplate**

Valve mtg: UNC 0.25-20 x 0.75 DP or Metric M6-1.0mm ISO 6H x [19.1] DP Subplate hardware kit is supplied. See page 121 for itemized list.



Dimension	Α	В
*D05SPB8P	2.63	1.75
*D05SPB8B	2.94	2.00

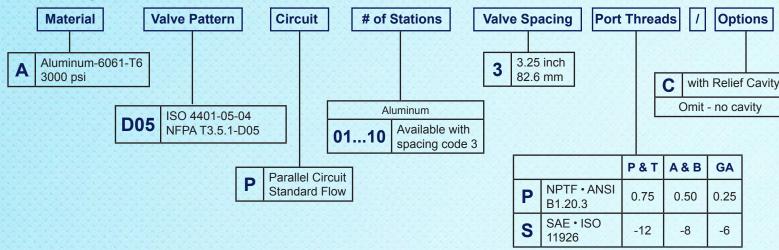
# Subplates, Manifolds & Accessories

Part #	Description	Notes
WF860292	AD05SPS8S Subplate	Side Ported SAE -8
WF860336	AD05SPB8S Subplate	Bottom Ported SAE-8
WF860830	AD05P033S Manifold	3-Station Parallel SAE 3.25" Spacing Without Cavity
WF860742	AD05P043S Manifold	4-Station Parallel SAE 3.25" Spacing Without Cavity
WF860297	AD05P023S/C Manifold	2-Station SAE Ports with Relief Cavity
WF860298	AD05P033S/C Manifold	3-Station SAE Ports with Relief Cavity
WF860302	AD05CPP	Blanking Plate
V889566	RV510S020/	Relief Valve 100-2,000 psi Range
V02-352137	RV510S035/30	Relief Valve set @ 3,000 psi 250-3,000 psi Range
V565814	BLANK PLUG	Blank Cavity Plug

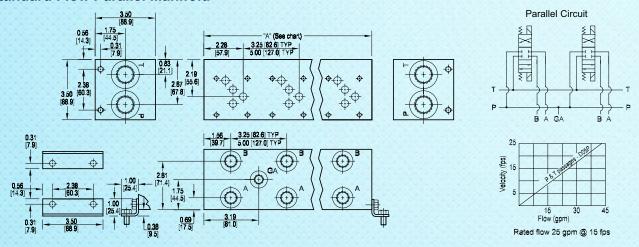
<sup>\*</sup> Call for other models!

# **Mounting Manifolds**

### **Ordering Info:**



#### **Standard Flow Parallel Manifold**



No. of Stations	*01	02	03	04	05	06	07	08	09	10
"A" length (code 3 spa.) inch	3.25	6.50	9.75	13.00	16.25	19.50	22.75	26.00	29.25	32.50
Apx. weight alum lb	4	8	11	14	17	21	24	27	30	34

<sup>\*</sup>Length of 01 station with relief cavity is 4.50. Gauge port not available on 01 station.

Port Code	Valve Mtg.	Manifold mtg.
P,S	0.25-20 UNC x 0.75 DP	0.31-18 UNC x 0.44 DP

Specifications, descriptions and dimensional data are subject to correction or change without notice or incurring obligation.









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